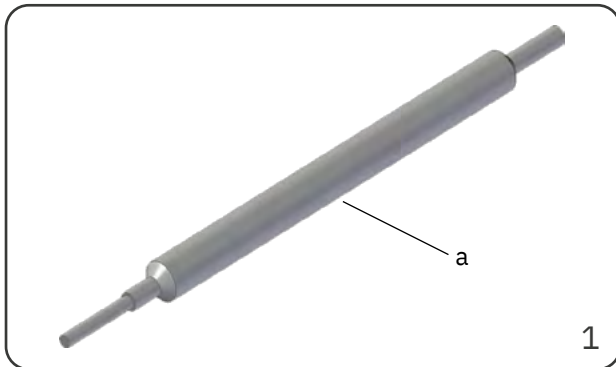
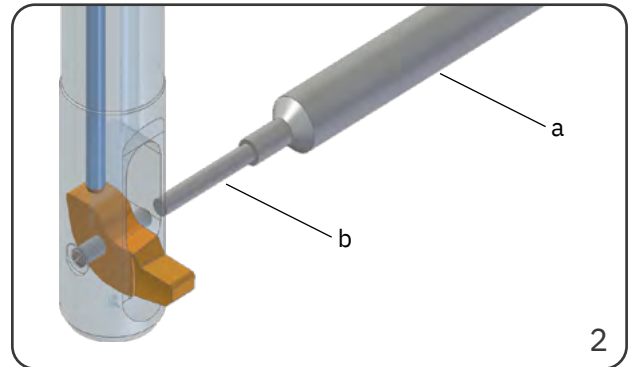


BSF

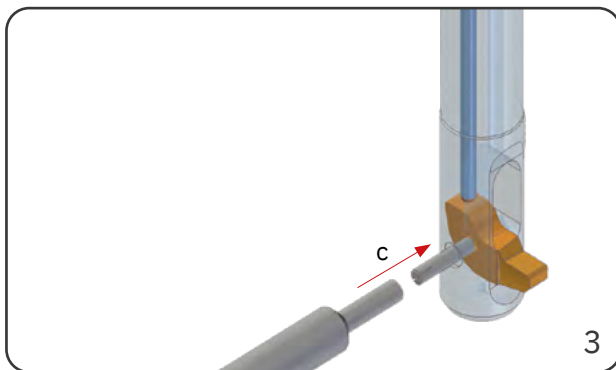
BLADE CHANGE BSF



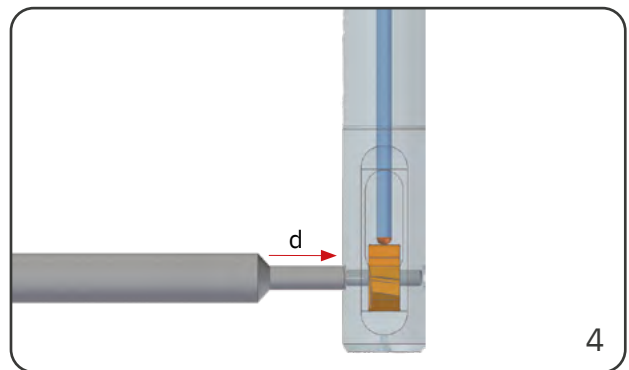
Dismantling – We supply an assembly pin (a) for the BSF blade change.



Use the stepped end (b) of the assembly pin and position the assembly pin with the slot free end onto the split pin. Press the assembly pin in until the split pin falls out and the blade is free to be removed.



Assembling – Insert the blade. Then insert the split pin with the flat end of the assembly pin first and position the blade (c).



Push the split pin with the non-stepped end of the assembly pin until it is flush with the blade housing (d). Blade is fixed in place. Carry out function check.



NOTE

The blade must move freely by its own weight. If it is not, dismantle the blade and repeat the steps listed above. The blade and blade housing must be checked for soiling.

After an extended storage time it is recommended to check that the blade moves out freely. Dried oil, coolant or dust may cause the blade to stick.

Every time the blade is changed the **split pin must be replaced** (pin is included in blade shipment). Using a split pin several times may cause blade fixing problems.