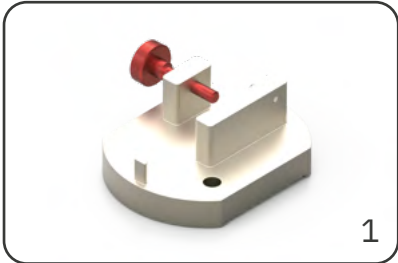


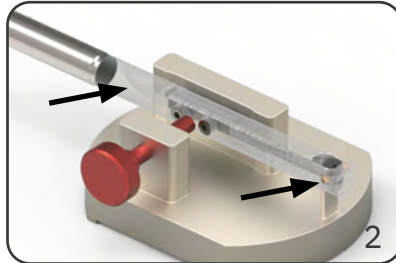
COFA

BLADE CHANGE COFA C6 / C8 / C12



Assembly device for tool types COFA C6 - C12
Note: Execute blade change on mounted tool only.

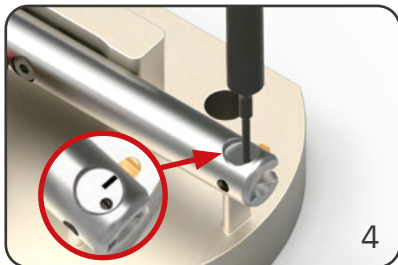
Please refer to page 57 in the catalogue for order information.



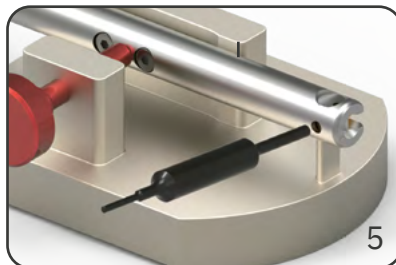
Place tool into the assembly device so that support pin from the assembly device enters into the spring recess behind the fixing strip and that the tool holder lies with its contour flush on the front rest.



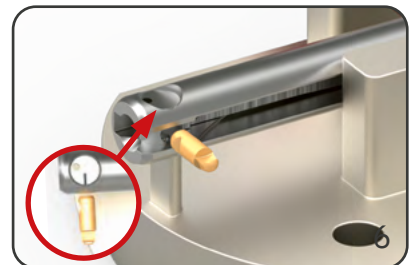
Make sure that the bore with the split pin is entirely free. Then, clamp the tool.



There are a line mark and the black split pin visible (see remark on page 55). Push the split pin through the tool holder by using the smaller diameter of the assembly pin (same direction for disassembly and assembly!).



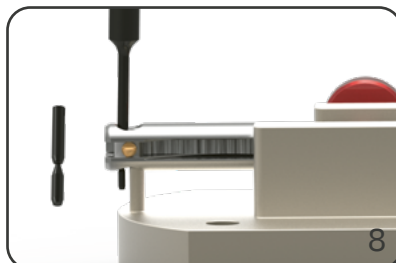
Use larger diameter of assembly pin to push the blade out of the blade holder.



Insert new blade with cutting edges up into the blade holder. Make sure that the blade is pushed in from the line mark side.



In order to define the right position of the blade and to pre-center for the new split pin, push the assembly pin in the split pin hole.



Insert new split pin short section first into the hole until the back end of the pin is flush with tool holder.

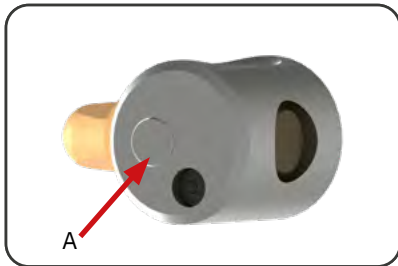


Insert new split pin short section first into the hole until the back end of the pin is flush with tool holder.

COFA

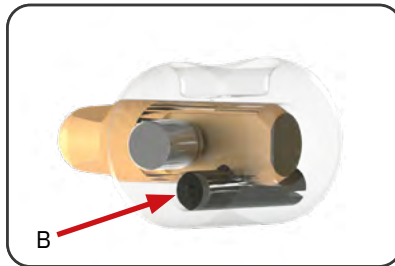
BLADE CHANGE COFA C6 / C8 / C12

Detail Blade Holder



Assembly device for tool types
COFA C6 - C12
Note: Execute blade change on
mounted tool only.

Please refer to page 57 in the
catalogue for order information.



Place tool into the assembly
device so that support pin from
the assembly device enters into
the spring recess behind the
fixing strip and that the tool
holder lies with its contour flush
on the front rest.



NOTE

When changing the blade the positioning pin **must not** be removed. Please observe that re-inserting it after removal is prohibited. The correct positioning of the blade after inserting **cannot** be guaranteed anymore.