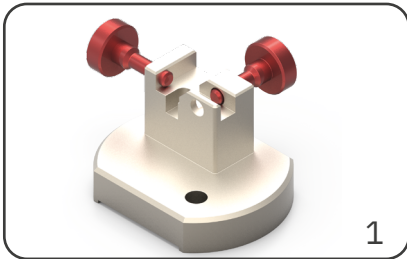


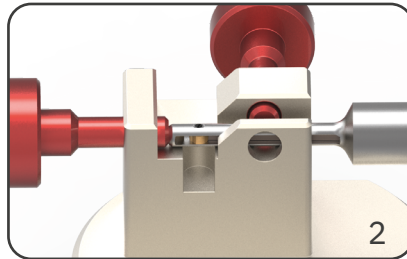
COFA

BLADE CHANGE COFA C2/C3

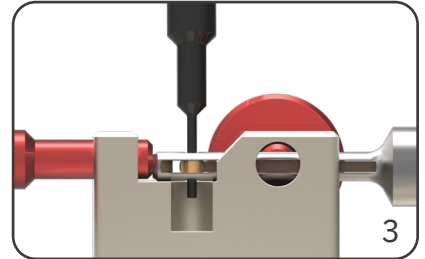


Assembly device for tool type COFA C2 / C3

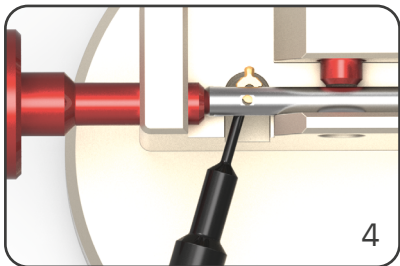
Please refer to page 44 for order information.



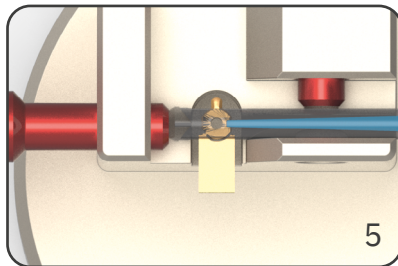
Adjust the tool lengthwise so that the blade bore is above the recess for the roll pin. Then clamp the tool. Make sure that the larger spring recess in the shaft is on clamp screw side.



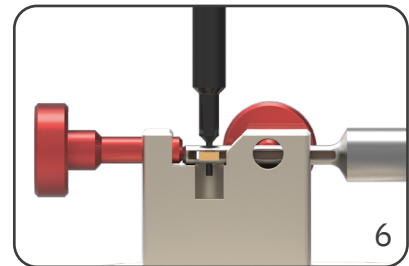
Push the roll pin out of the tool by using the smaller diameter of the assembly pin.



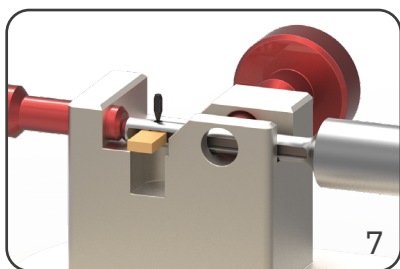
Push out the blade by using the smaller diameter of the assembly pin.



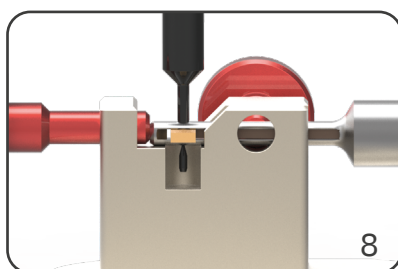
Insert the new blade nose first. The nose must be on the side of the shaft where the larger spring recess is (observe the mark on the tool). The spring must engage with the groove of the blade.



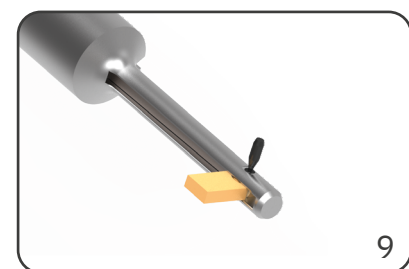
Center the blade with the help of the assembly pin. Its smaller diameter serves for pre-centering.



Insert roll pin with its longer and thinner section first.



Use assembly pin to push roll pin level with blade. Then unclamp the tool.



Brake off the assembly aid extensions of the blade and from the roll pin manually.