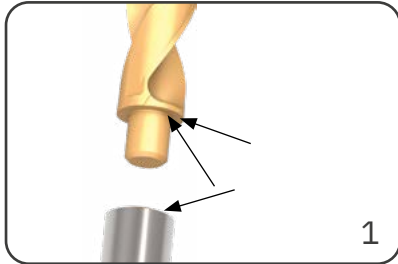
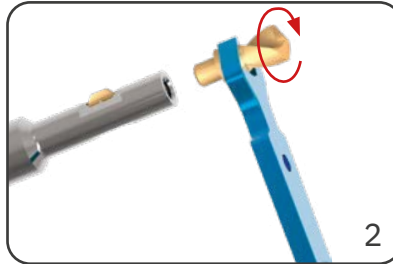


## ASSEMBLY / DISMANTLING

### Assembly

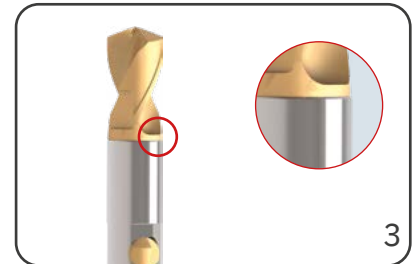


Clean the surfaces between the VEX drill bit and the tool body.



Screw tightly the drill bit with a flat wrench to the tool body.

For torque / torque spanner see page 207.

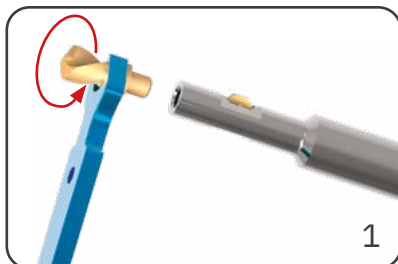


There should be a seamless transition between drill bit and tool body after the tightening of the drill bit (no light gap between tool body and drill bit).

### Reasons for a Light Gap and How to Correct

Reason	Solution
Dirt between drill bit and tool body.	Dismantle and clean.
Drill bit is not tightened enough.	Tighten drill bit once more.
Adaption areas are damaged.	Exchange drill bit and/or tool body.

### Dismantling



Unfasten the drill bit with a flat wrench in counter-clockwise direction from the tool body.