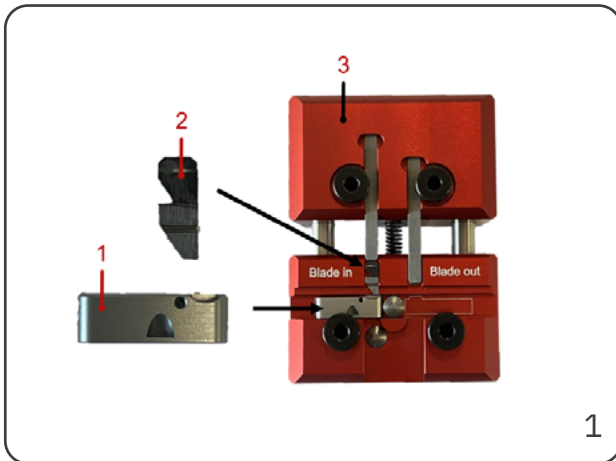


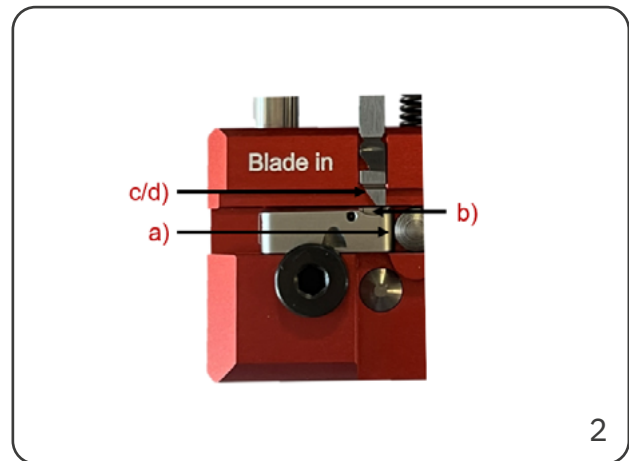
# SNAP18 MODULE

## BLADE CHANGE – INSERTION

### Assembly fixture PRO

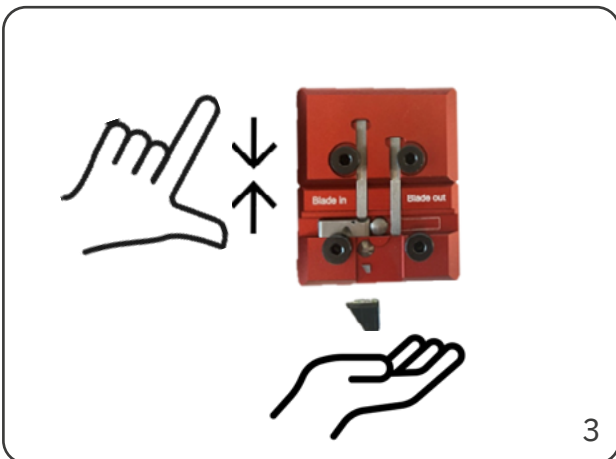


Insert the module (1) and blade (2) into the assembly fixture (3) at "Blade in".



Check the correct position of the module and blade:

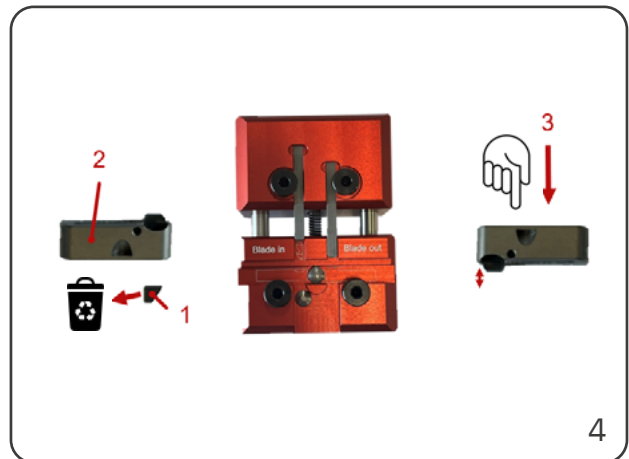
- a) Module at the mechanical stop
- b) Blade window clearance visible
- c) Assembly aid locks towards the module
- d) Ramp of the assembly aid is pointing towards "Blade in"



Press the assembly fixture completely together. We recommend to catch the breaking-off piece by hand.

**ATTENTION!** Danger of crushing fingers when pressing the device.

**CAUTION!** We recommend wearing safety goggles due to the breaking off part.



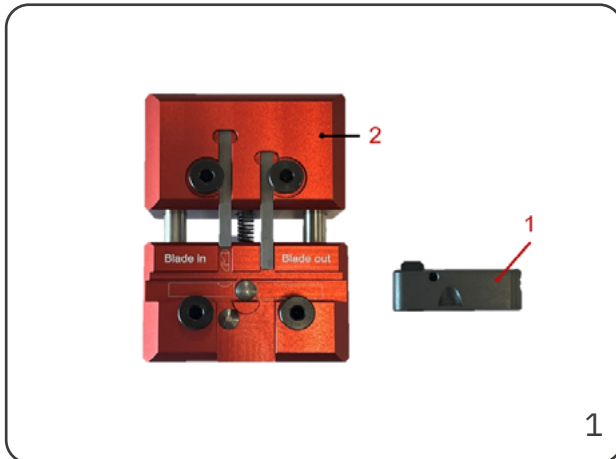
Release the assembly device, dispose of the assembly aid (1) properly and remove the module (2).

**Function control (3):** Press the module onto the work surface to check the SNAP function. The blade automatically moves back to the starting position. In the retracted state, the blade does not protrude from the tool body at the back and has a straight breaking edge.

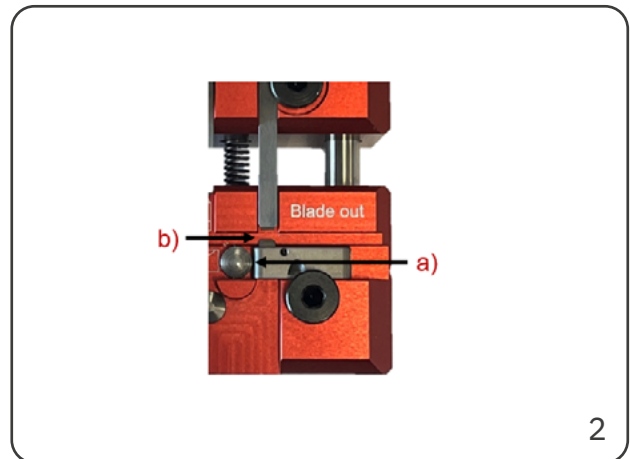
# SNAP18 MODULE

## BLADE CHANGE – REMOVAL

### Assembly fixture PRO



Clean the module **(1)** and insert it into the assembly fixture **(2)** at "Blade out".



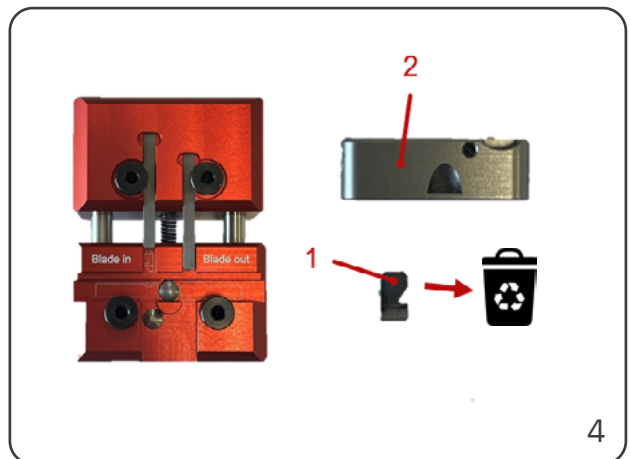
Check the correct position of the module and blade:  
**a)** Module at the mechanical stop  
**b)** Blade is pointing towards "Blade out"



Press the assembly fixture completely together. We recommend to catch the blade by hand.

**ATTENTION!** Danger of crushing fingers when pressing the device.

**CAUTION!** We recommend wearing safety goggles due to the falling out blade.



Dispose of the blade **(1)** properly and fit the module **(2)** with a new blade.

**ATTENTION!** Dismantled blades with broken assembly aid can no longer be mounted in modules – risk of injury and damage of the module!

